



QUALIFICATIONS PACK - OCCUPATIONAL STANDARDS FOR GEMS & JEWELLERY INDUSTRY

What are Occupational Standards(OS)?

- Solution OS describe what individuals need to do, know and understand in order to carry out a particular job role or function
- OS are performance standards that individuals must achieve when carrying out functions in the workplace, together with specifications of the underpinning knowledge and understanding

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Introduction

Qualifications Pack- Supervisor Faceting and Polishing

SECTOR: GEMS & JEWELLERY

SUB-SECTOR: Gemstone Processing

OCCUPATION: Faceting and Polishing

REFERENCE ID: G&J/Q6705

ALIGNED TO: NCO-2004/ NIL

Gemstone Faceting and Polishing Supervisor: The Faceting and Polishing Supervisor is in-charge running the day-to-day work flow and processes of the faceting and polishing department.

Brief Job Description: The individual allocates work to subordinates workers, trains and educates them, instructs about the job to be performed on daily basis, checks quality of output, manages departmental accounts, manages team and systems, and interacts with other departments in order to produce lots of faceted and polished gemstones as per customer's requirement and delivers on time.

Personal Attributes: The job requires the individual to have: attention to details; good eyesight; ability to manage a process driven team and for long hours in sitting position with a lot of patience and in a high-decibel machinegenerated noise environment. The individual must have ability to manage team and skills to improve quality of output of the team.







Qualifications Pack Code	G&J/Q6705		
Job Role	Supervisor – Faceting and Polishing		
Credits(NVEQF/NVQF/NSQF)	TBD	Version number	1.0
Sector	Gems &Jewellery	Drafted on	08/06/13
Sub-sector	Gemstone Processing	Last reviewed on	30/07/13
Occupation	Gemstone Faceting & Polishing	Next review date	15/07/15

Job Role	Supervisor - Gemstone Faceting, Polishing		
Role Description	Managing the process of grinding the rough cut and then pre- shaped gemstone into a multi-faceted and polished stone		
NVEQF/NVQF level	5		
Minimum Educational Qualifications Maximum Educational Qualifications	Minimum: 10 th Standard passed		
Training	Faceting and polishing		
Experience	3 years minimum in gemstone processing		
Applicable National Occupational Standards (NOS)	Compulsory: 1. G&J/N6706 Supervise doping, faceting and polishing 2. G&J/N9920 Maintain IPR at work 3. G&J/N9922 Interact with colleagues 4. G&J/N9924 Maintain safety at work Optional: Not applicable		
Performance Criteria	As described in the relevant OS units		



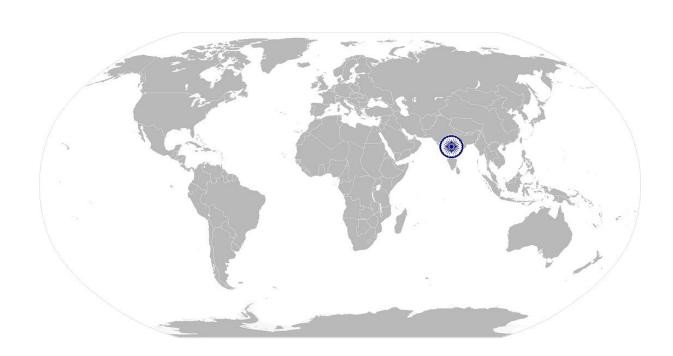






Supervise gemstone faceting and polishing

National Occupational Standard



Overview

This unit is about supervising the doping, faceting and polishing units by instructing, educating and training in order to achieve the planned outcome for the different lots of gemstones allocated in terms of quality, grade, stone loss permitted and customer's requirement. Dissemination of information and knowledge, management of work flow and team are important aspects of this job role.







G&J/N6706 Supervise gemstone faceting and polishing functions

Unit Code	G&J/N6706
Unit Title (Task)	Supervise faceting and polishing functions
Description	This OS unit is about supervising and managing the work flow, teamwork, quality of output and productivity of faceting and polishing functions
Scope	This unit/task covers the following:
	 Deliver the bag of gemstones to facet-maker or polisher match the stone type, weight and number as mentioned on the bag and handover to facet-maker or polisher for faceting or polishing allocate work to doper, facet maker or polisher according to their work load and level of expertise, e.g., type of stones handled in the past, number of facets to be created or polished, size and weight of stone instruct about the delivery time, tools and machines, and consumables to be used and quality requirements educate about a new plan, shape or cut and demonstrate if required explain the hazards involved and precautions to be taken to avoid accidents
	 Describe the doping requirement to doper instruct about the sequence of side, angle and alignment of doping remind about secure doping and type of dop to be used, e.g., wood or metal remind about doping heat sensitive stones, e.g., Tanzanite explain the permitted level of stone loss and precautions to be taken so that there is no damage the stone describe the final outcome as desired by the customer or as per plan
	Describe the faceting requirement to the facet maker
	 educate about the stone type such as soft or hard, transparent or translucent or opaque and the appropriate faceting requirement, e.g., faceting for transparent or translucent stone explain to the facet maker, the faceting requirements as per plan such as how many facets and shape of facet to be created, e.g., round brilliant, marquise, square, princess oval, heart, baguette, emerald, briolette, pear, trilliant, octagon instruct on type of machine to be used, e.g., twin-set if faceting and polishing is to be done together or a Lee machine only for rounds
	 explain the type of powdered lap to be used for faceting, e.g., diamond lap for hard stone, steel for soft remind about the angles to be indexed for faceting, levelling of scaife for vibration-free faceting, use of water jet for cooling the stone, and pressure to be applied to the stone based on hardness remind about any stone that changes colour on too much faceting, e.g., Garnet or Opal which is to be polished without the use of water
	 explain the permitted level of stone loss and precautions to be taken so that there is no damage the stone







G&J/N6706 Supervise gemstone faceting and polishing functions

describe the final outcome as desired by the customer or as per plan

Describe the polishing requirement to the polisher including girdle polisher

- educate about the stone type such as soft or hard, transparent or translucent or opaque and the appropriate faceting requirement, e.g., faceting for transparent or translucent stone
- explain to the polisher, the polishing requirements as per plan such as shape, cabochon or faceted
- instruct on type of machine to be used, e.g., twin-set if faceting and polishing is to be done together
- explain the type of powdered lap to be used for polishing
- explain the buffs to be use, such as sandalwood, wool, cloth
- remind about the angles to be indexed for polishing, levelling of scaife for vibration-free polishing, use of water jet for cooling the stone, and pressure to be applied to the stone based on hardness or facet type without disturbing the facet's symmetry
- remind about any stone that changes colour on too much polishing or opal which is to be polished without the use of water
- explain the permitted level of stone loss and precautions to be taken so that there is no damage the stone
- describe the final outcome as desired by the customer or as per plan

Receive faceted or polished stone and conduct quality check

- receive faceted or polished stone
- receive any damaged stone from doper or facet maker or polisher
- perform quality check of all stones in a lot or sample from a lot depending on the type of stone, e.g., precious or semi-precious and as per company policy – based on: calibration, weight loss, colour, sparkle, number of facets created or polished, symmetry of facets, clarity, no scratches, no windows left, and girdle shaping as per plan

Manage accounts of stones

- match the stone type, weight and number of stones received against those handed over to doper, facet maker or polisher
- count and send rejects back to doper and facet maker or polisher for rework
- count and bag all quality checked stones of the lot and document on job sheet
- return bagged QC okayed damaged stones to Operations Manager

Handle or report problems related to:

- machine failure
- shortage of dops, powder and laps
- workforce shortage
- reasons for anticipated delays that may adversely affect delivery

Interact with Operations Manager, doper, facet maker, polisher and other departments







Gem & Jewellery Skill Council of India	National Occupational Standards / Corporation
G&J/N6706	Supervise gemstone faceting and polishing functions
	 receive instructions from Operations Manager about deliverables and work flow distribute work to doper, facet maker and polisher interact with Operations Manager to arrange for tools, machines, work space, consumables and other facilities for the workers discuss with co-workers in other relevant department any practical difficulties that may arise in doping, faceting or polishing, such as practicality of plan to be discussed with rough-assorter or the cut of stone with rough-cutter or size of cabochon with pre- or final-shaper give feedback to fact maker or polisher or other department on handling of particular stone or order receive instructions on final quality check and grading from Final QC department and passing them to doper, facet maker or polisher
Performance Criteria(I	PC) w.r.t. the Scope
Element	Performance Criteria
Allocating work	To be competent, the user/ individual on the job must be able to: PC1. accurately assess worker's capabilities and work load in order to distribute work for maximum productivity PC2. accurately read and describe job at hand to worker PC3. instruct about precautions to be taken to deliver the job at hand as planned PC4. clearly define delivery schedule and work output requirements PC5. anticipate and alert about any disruptions and worker's capabilities
Productivity	To be competent, the user/ individual on the job must be able to: PC6. deliver the number and carats of stones faceted per day against target given PC7. achieve maximum number of QC okayed stones that pass final QC PC8. achieve required grade of stone delivered PC9. maintain stone loss as per company's prescribed limit PC10. complete work as per customer's satisfaction
Handling problems	To be competent, the user/ individual on the job must be able to: PC11. resolve problems related to machine, tools and consumable to deliver on time PC12. resolved problems related to workers and their productivity PC13. encourage and motivate workers to achieve higher productivity
Knowledge and Under	
A. Organizational Context	The user/individual on the job needs to know and understand: KA1. company's policies on: acceptable limits of stone loss, incentives, delivery standards, safety and hazards, integrity and IPR, and personnel management KA2. work flow involved in gemstone processing of company KA3. management of worker, quality and productivity KA4. conflict resolution and problem solving KA5. performance appraisal procedure and standards KA6. reporting structure







G&J/N6706	Supervise gemston	e faceting and	polishing functions
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B. Technical	The user/individual on the job needs to know and understand:		
Knowledge	KB1. gemmology and properties of different types of stones		
	KB2. grading standards of gemstones		
	KB3. calibration of gemstones faceted or polished		
	KB4. different types of stones such as precious, semi-precious, synthetic		
	KB5. market value of stone to understand the rationale for different acceptable		
	levels of stone loss		
	KB6. origin of the stone, i.e., which mine, particularly, precious stones to read the		
	softness/ hardness as developed from precedence of use		
	KB7. different types of facets and polish possible for different gemstones and the		
	number of steps for a set of facets		
	KB8. processes of doping, faceting and polishing of gemstones		
	KB9. accounting of stones and documentation		
	KB10. market trends and customer requirements		
	KB11. team management		
	· ·		
Skills (S) [Optional]			
A. Core Skills/	Reading and writing skills		
Generic Skills	The user/ individual on the job needs to know and understand how to:		
	SA1. read about different types of gemstones and their properties		
	SA2. read height, weight, dimensions of the stones facetsas given on job sheets		
	SA3. document work flow, quality standards and outcomes as per company policy		
	SA4. read company rules and compliance documents required to complete the work		
	3/11 read company rules and compliance documents required to complete the work		
	Calculation and geometry skills		
	The user/individual on the job needs to know and understand how to:		
	SA5. assess the angle indexing required		
	SA6. read symmetry requirements of stones as per job sheet		
	SA7. calculate stone loss at every step of processing in order to achieve losses within		
	acceptable limits		
	Team management		
	The user/individual on the job needs to know and understand how to:		
	SA8. distribute work equitably and according to seniority and experience of worker		
	SA9. encourage workers to share workload and deliver on time		
	SA10. assess worker requirements in terms of training, tools, machinery, workspace		
	and other facilities		
	SA11. appraise based on company's standards and workers' performance		
	SA12. encourage workers to multitask and work on different types of gemstones		
B. Professional Skills	Reading the design or plan for the stone		
	The user/individual on the job needs to know and understand how to:		
	SB1. explain the plan or design on paper so that worker can convert shape on paper		
	into faceted or polished gemstone		
	SB2. spot difficulties with respect to practicality of plan		







G&J/N6706 Supervise gemstone faceting and polishing functions

SB3. check quality of faceted or polished stone as per plan and allocate appropriate type of rework

Using tools and machines

The user/individual on the job needs to know and understand how:

- SB4. the faceting and polishing mills work
- SB5. different types of tools and machines are used for polishing and faceting at different stages and what precautions are required in operating them in terms of desired outcome and safety
- SB6. many different types of laps are available in terms of material such as diamond or steel or the grits
- SB7. to work in a safe environment, i.e., without injuries

Reducing stone loss

The user/individual on the job needs to know and understand how:

- SB8. to report stone losses via documentation as per company policy
- SB9. to minimise stone loss below the prescribed limits
- SB10. to report any incidents of high stone loss
- SB11. to follow company's policies on stone fragments
- SB12. to suggest improvements in order to reduce stone loss limits

Communication skills

The user/individual on the job needs to know and understand how to communicate effectively in order to:

- SB13. give appropriate instructions and feedback to different levels of workers under supervision
- SB14. educate about safety and work hazards
- SB15. train on stone loss, productivity and correct steps to follow on the job
- SB16. inform about IPR issues pertaining to the company and detecting violations
- SB17. resolve inter-personal conflicts between workers and co-workers

Reflective thinking

The user/individual on the job needs to know and understand how to:

- SB18. improve work processes for greater productivity
- SB19. improve grading of output

Critical thinking

The user/individual on the job needs to know and understand how to:

- SB20. spot process disruption and reasons for delay
- SB21. arrange for tools, machines and consumables in time







Supervise gemstone faceting and polishing functions

NOS Version Control

NOS Code	G&J/N6706		
Credits(NVEQF/NVQF/NSQF)	TBD	Version number	1.0
Industry	Gems &Jewellery	Drafted on	08/06/13
Industry Sub-sector	Gemstone Processing	Last reviewed on	30/07/13
		Next review date	15/07/15

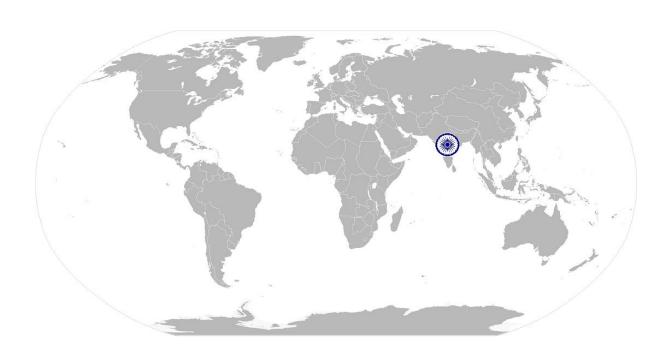






Maintain IPR at work

National Occupational Standard



Overview

This unit is about respecting intellectual property rights of the company's products and designs.







Maintain IPR at work

Unit Code	G&J/N9920
Unit Title (Task)	Maintain IPR of company
Description	This OS unit is about protecting company's Intellectual Property Rights
Scope	This unit/task covers the following:
	Protect company's Intellectual Property Rights (IPR)
	to prevent leak of new designs/ plans to competitors by reporting on time to be aware of any of company's product, process or design potents.
	 to be aware of any of company's product, process or design patents to report IPR violations observed in the market, to supervisor or company
	heads
Performance Criteria(P	C) w.r.t. the Scope
Element	Performance Criteria
Reducing stone loss	To be competent, the user/individual on the job must:
and maintaining IPR	PC1. be aware of patents and IPR
	PC2. not be involved in IPR violations
Knowledge and Unders	- 1
A. Organizational	The user/individual on the job needs to know and understand:
Context	KA1. company's policies on: integrity, IPR and personnel management
	KA2. work flow involved in gemstone processing of company KA3. importance of the individual's role in the organisation
	KA4. reporting structure
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B. Technical	The user/individual on the job needs to know and understand:
Knowledge	KB1. patents and IPR laws KB2. how IPR protection is important for competitiveness of a company
	KB3. market trends
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Skills (S) [Optional]	
C. Core Skills/	Communication skills
Generic Skills	The user/ individual on the job needs to know and understand how to:
	SA1. effectively communicate any observed IPR violations or order leaks
D. Professional Skills	Decision making
	The user/individual on the job needs to know and understand:
	SB1. when and how to report potential sources of violations
	Reflective thinking
	The user/individual on the job needs to know and understand how to:
	SB2. learn from past mistakes and report IPR violations on time







Maintain IPR at work

G&3/11/9920	Maintain ii K at Work
	Critical thinking
	The user/individual on the job needs to know and understand how to:
	SB3. spot signs of violations and alert authorities in time







Maintain IPR at work

NOS Version Control

NOS Code	G&J/N9920		
Credits(NVEQF/NVQF/NSQF)	TBD	Version number	1.0
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Industry Sub-sector	Gemstone Processing	Last reviewed on	30/07/13
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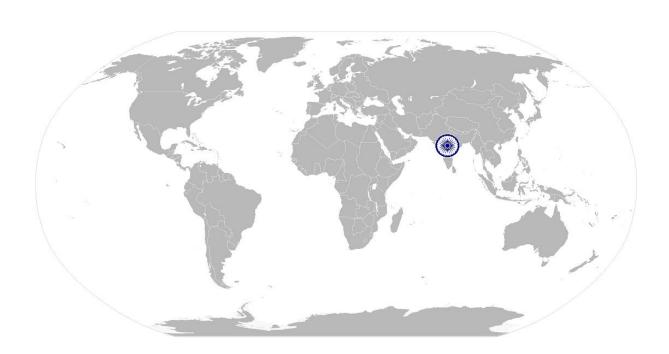






Interact with colleagues

National Occupational Standard



Overview

This unit is about team work and level of communication with colleagues or clients. It determines the ability to work as a team member, share work and multi-task in order to achieve the required deliverables on schedule.







Interact with colleagues

Unit Code	G&J/N9922
Unit Title (Task)	Coordinate with colleagues and seniors
Description	This OS unit is about communicating with colleagues and seniors in order to achieve smooth and hazard-free work flow
Scope	 This unit/task covers the following: Interact with superior to: receive work instructions and raw materials from reporting superior communicate to reporting superior about process-flow improvements, product defects received from previous process, repairs and maintenance of tools and machinery as required communicate any potential hazards or expected process disruptions handover completed work to superior Interact with colleagues within and outside the department to: work as a team with colleagues and share work as per their or own work load and skills work with colleagues of other departments communicate an discuss work flow related difficulties in order to find solutions with mutual agreement receive feedback and rework in order to complete work on time
Performance Criteria(P	C) w.r.t. the Scope
Element	Performance Criteria
Interaction with superior	To be competent, the user/ individual on the job must be able to: PC1. understand the work output requirements PC2. comply with company policy and rule PC3. deliver quality work on time as required by reporting any anticipated reasons for delays
Interactions with colleagues and other departments	To be competent, the user/ individual on the job must be able to: PC4. put team over individual goals PC5. resolve conflicts and multi-task
Knowledge and Unders	
A. Organizational Context	The user/individual on the job needs to know and understand: KA1. company's policies on personnel management KA2. work flow involved in gemstone processing of company KA3. importance of the individual's role in the workflow KA4. reporting structure







G&J/N9922 Interact with colleagues

B. Technical Knowledge	The user/individual on the job needs to know and understand how to: KB1. communicate effectively			
	KB2. build team coordination			
Skills (S) [Optional]				
A. Core Skills/	Teamwork and multitasking			
Generic Skills	The individual on the job needs to know and understand:			
	SA1. importance of sharing work load as required			
	SA2. significance of delivering product to next work process on time			
B. Professional Skills	Decision making			
	The individual on the job needs to know and understand:			
	SB1. potential areas of disruptions to work process and report the same			
	SB2. when to report to supervisor and when to deal with a colleague individually,			
	depending on the type of concern			
	Reflective thinking			
	The individual on the job needs to know and understand how to:			
	SB3. improve work processes by working with others			
	Critical thinking			
	The individual on the job needs know and understand how to:			
	SB4. spot process disruptions and delays due to unavailability of workers			







Interact with colleagues

NOS Version Control

NOS Code	G&J/N9922		
Credits(NVEQF/NVQF/NSQF)	TBD	Version number	1.0
Industry	Gems &Jewellery	Drafted on	08/06/13
Industry Sub-sector	Gemstone Processing Last reviewed on 30/07/13		
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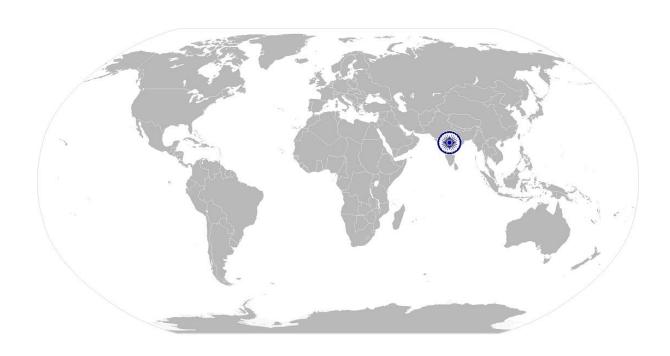




Maintain safety at work

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National Occupational Standard



Overview

This unit is about commitment towards reporting potential hazards, taking preventive measures to contain accidents in order to make the work environment safe for self and colleagues and maintaining a clean working environment.







Maintain safety at work

Unit Code	G&J/N9924
Unit Title (Task)	Maintain safety at work
Description	This OS unit is about being aware of, communicating and taking steps towards minimizing potential hazards and dangers of accidents on the job and maintaining a clean work environment
Scope	This unit/task covers the following:
	 Understand potential sources of accidents to avoid accidents related to use of potentially dangerous chemicals, sharp tools, hazards from machines such as laser sawyer, heating lamps, rotating scaife and lap
	Use safety gear to avoid accidentswear safety gear such as goggles, mask, gloves, ear plugs
	 Keep the work environment clean and organised keep the work station, machine, tools clean keep all the tools in an organised manner not litter or spit on work premises
	Communicate to reporting supervisor about: process flow improvements that can reduce anticipated or repetitive hazards mishandling of tools, machines or hazardous materials electrical problems that could result in accident
Performance Criteria(P	
Element	Performance Criteria
Communicating potential accident points	To be competent, the user/individual on the job must: PC1. spot and report potential hazards on time PC2. follow company policy and rules regarding use of hazardous materials PC3. deliver quality work on time as required by reporting any anticipated reasons for delays
Using safety gear	To be competent, the user/individual on the job must: PC4. use or wear safety gear as per the rules of the company
Cleanliness and hygiene	To be competent, the user/individual on the job must: PC5. clean the work station PC6. organise tools and equipment in use







Maintain safety at work

Knowledge and Unders	Knowledge and Understanding (K)				
A. Organizational Context	The user/individual on the job needs to know and understand: KA1. company's policies on: stone collection, safety and hazards and personnel management KA2. work flow involved in gemstone processing of company KA3. importance of the individual's role in the workflow KA4. reporting structure				
B. Technical Knowledge	The user/individual on the job needs to know and understand: KB1. how different chemicals react and the danger involved KB2. how to use machines and tools without suffering bodily harm				
Skills (S) [Optional]					
A. Core Skills/ Generic Skills	Communication skills The individual on the job needs to know and understand how to: SA1. effectively communicate the danger Organising skills				
	The individual on the job needs to know and understand how to: SA2. keep all the tools in an organised manner so as to find them quickly SA3. keep the work environment clean				
B. Professional Skills	Decision making				
	The individual on the job needs to know and understand how to: SB1. report potential sources of danger SB2. follow prescribed procedure in the event of an accident SB3. avoid an accident by wearing appropriate safety gear				
	Reflective thinking				
	The individual on the job needs to know and understand how to: SB4. learn from past mistakes regarding use of hazardous machines or chemicals				
	Critical thinking				
	The individual on the job needs to know and understand how to: SB5. spot dangers SB6. organise tools so as the work process is smooth				
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	Decision making				
	The individual on the job needs to know and understand how to: SB7. report potential sources of danger				
	SB8. follow prescribed procedure in the event of an accident				







Maintain safety at work

NOS Version Control

NOS Code	G&J/N9924		
Credits(NVEQF/NVQF/NSQF)	TBD	Version number	1.0
Industry	Gems &Jewellery	Drafted on	08/06/13
Industry Sub-sector	Gemstone Processing Last reviewed on 30/07/13		
		Next review date	15/07/15





Keywords /Terms	Description
Sector	Sector is a conglomeration of different business operations having similar business and interests. It may also be defined as a distinct subset of the economy whose components share similar characteristics and interests.
Sub-sector	Sub-sector is derived from a further breakdown based on the characteristics and interests of its components.
Occupation	Occupation is a set of job roles, which perform similar/ related set of functions in an industry.
Function	Function is an activity necessary for achieving the key purpose of the sector, occupation, or an area of work, which can be carried out by a person or a group of persons. Functions are identified through functional analysis and form the basis of OS.
Sub-function	Sub-functions are sub-activities essential to fulfil the achieving the objectives of the function.
Job role	Job role defines a unique set of functions that together form a unique employment opportunity in an organisation.
Occupational Standards (OS)	OS specify the standards of performance an individual must achieve when carrying out a function in the workplace, together with the knowledge and understanding they need to meet that standard consistently. Occupational Standards are applicable both in the Indian and global contexts.
Performance Criteria	Performance criteria are statements that together specify the standard of performance required when carrying out a task.
National Occupational Standards (OS)	NOS are occupational standards which apply uniquely in the Indian context.
Qualifications Pack (QP)	QP comprises the set of OS, together with the educational, training and other criteria required to perform a job role. A QP is assigned a unique qualifications pack code.
Unit Code	Unit code is a unique identifier for an Occupational Standard, which is denoted by an 'N'
Unit Title	Unit title gives a clear overall statement about what the incumbent should be able to do.
Description	Description gives a short summary of the unit content. This would be helpful to anyone searching on a database to verify that this is the appropriate OS they are looking for.
Scope	Scope is a set of statements specifying the range of variables that an individual may have to deal with in carrying out the function which have a critical impact on quality of performance required.
Knowledge and Understanding	Knowledge and understanding are statements which together specify the technical, generic, professional and organisational specific knowledge that an individual needs in order to perform to the required standard.
Organisational Context	Organisational context includes the way the organisation is structured and how it operates, including the extent of operative knowledge managers have of their relevant areas of responsibility.
Technical Knowledge	Technical knowledge is the specific knowledge needed to accomplish specific designated responsibilities.
Core Skills/ Generic	Core skills or generic skills are a group of skills that are the key to learning





Skills	and working in today's world. These skills are typically needed in any work environment in today's world. These skills are typically needed in any work environment. In the context of the OS, these include communication related skills that are applicable to most job roles.		
Keywords /Terms	Description		
IPR	Intellectual Property Rights		
NOS	National Occupational Standard(s)		
NVQF	National Vocational Qualifications Framework		
NSQF	National Qualifications Framework		
NVEQF	National Vocational Education Qualifications Framework		
QP	Qualifications Pack		

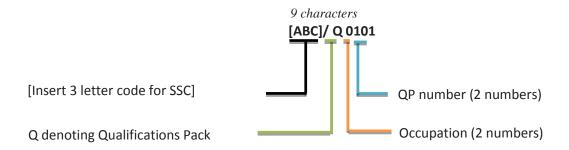




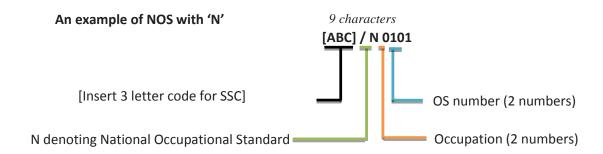
Annexure

Nomenclature for QP and NOS

Qualifications Pack



Occupational Standard



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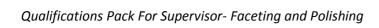




The following acronyms/codes have been used in the nomenclature above:

Sub-sector	Range of Occupation numbers
Handmade gold and gems-set jewellery	01-20
Cast and diamond-set jewellery	21-40
Diamond processing	41-60
Gemstone processing	61-80
Jewellery retailing	81-98

Sequence	Description	Example
Three letters	Industry name	G&J
Slash	/	/
Next letter	Whether Q Por N OS	N
Next two numbers	Occupation code	01
Next two numbers	OS number	01







CRITERIA FOR ASSESSMENT OF TRAINEES

Job Role Qualifications Pack- Supervisor Faceting and Polishing

Qualification Pack Qualifications Pack- Supervisor Faceting and Polishing

Sector Skill Council GEMS & JEWELLERY

Sector Skill Council		GEMS & JEWELLERY		
		Assessment Strategy		Allocation
NOS	Elements	Performance Criteria	Theory	Practical
		PC1. accurately assess worker's capabilities and work load in order to distribute work for maximum productivity	1	7
		PC2. accurately read and describe job at hand to worker	1	7
	Allocating work	PC3. instruct about precautions to be taken to deliver the job at hand as planned	1	7
		PC4. clearly define delivery schedule and work output requirements	1	7
4 00 1/N0700		PC5. anticipate and alert about any disruptions and worker's capabilities	1	0
G&J/N6706 Supervise gemstone		PC6. deliver the number and carats of stones faceted per day against target given	0	6
faceting and polishing		PC7. achieve maximum number of QC okayed stones that pass final QC	0	6
functions	Productivity	PC8. achieve required grade of stone delivered	0	6
		PC9. maintain stone loss as per company's prescribed limit	0	6
		PC10. complete work as per customer's satisfaction	0	6
	Handling problems	PC11. resolve problems related to machine, tools and consumable to deliver on time	1	6
		PC12. resolved problems related to workers and their productivity	1	6
		PC13. encourage and motivate workers to achieve higher productivity	1	0
			8	70
2. G&J/N9920 Maintain	Reducing stone loss and maintaining IPR	PC1. be aware of patents and IPR	1	0
IPR at work		PC2. not be involved in IPR violations	1	0
			2	0
3. G&J/N9922 Interact with others	Interaction with superior	PC1. understand the work output requirements	1	2
		PC2. comply with company policy and rule	1	2
		PC3. deliver quality work on time as required by reporting any anticipated reasons for delays	0	2
	Interactions with	PC4. put team over individual goals	1	0





	colleagues and other departments	PC5. resolve conflicts and multi-task	1	0
			4	6
	Communicating potential accident points	PC1. spot and report potential hazards on time	1	0
		PC2. follow company policy and rules regarding use of hazardous materials	1	0
4. G&J/N9924 Maintain safe work environment		PC3. deliver quality work on time as required by reporting any anticipated reasons for delays	1	0
	Using safety gear	PC4. use or wear safety gear as per the rules of the company	1	2
	Cleanliness and	PC5. clean the work station	1	1
	hygiene	PC6. organise tools and equipment in use	1	1
			6	4
	_		20	80
			1	00